Will Waterbased Inks Save the World?

PRETHINK INK webinar, Sept. 22nd **2022** ACTEGA Terra Aqueous Inkjet, André Salié



The Corporate Structure of ALTANA

Four divisions, one successful group



Sales **Employees**

Coatings

€2.667 m 6,731

EBITDA EBITDA margin 18 %

€482 m









Paint additives Plastics additives Industrial applications Measuring and testing instruments

Graphic arts Cosmetics and personal care Plastics industry Functional applications

Wire enamels **Electrical** Electronic

Engineering materials

Flexible Packaging **Metal Packaging Solutions** Paper & Board

Sales in €m: 1.227 2,420 **Employees:**

Sales in €m: 383 **Employees:** 1,735

Sales in €m: 594 **Employees:** 1.061 Sales in €m: 463 **Employees:** 1,284

All figures relate to the fiscal year 2021.



What We Stand for A specialist for packaging and printing

ACTEGA:

- develops, produces and distributes specialty coatings, inks, adhesives and sealing compounds with a focus on the packaging, graphic arts and medical industries
- provides materials with a high-value appearance (visual/tactile) and innovative functionalities
- offers technically sophisticated product solutions for flexible and metal packaging, folding cartons, labels and commercial prints
- owns production facilities in Europe, North and South America as well as China





Possibly it Helps



ACTGreen®

Waterbased Coatings based on recycled materials from fossil-oil or renewable ressources



Provalin®

Sealant for metal vaccum closures free of PVC, phtalates or any other plastisizers



Low Gauge Compounds

Compound solution that allows reduction of steel in the crown cap up to 0,3g per piece.



FoodSafe Gold

Waterbased Coatings based on materials certified according the Cradle-to-Cradle product standard.



ECOLEAF

New kind of material spot metallization.

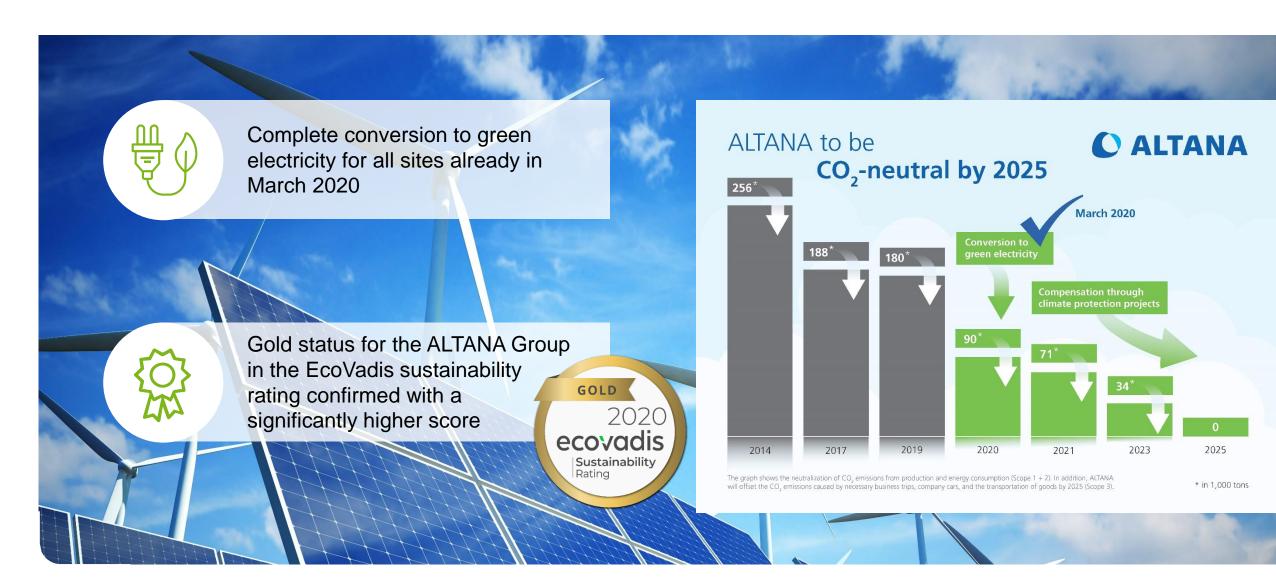


Signite™

Product decoration without using backing substrate.



SustainabilityMajor milestones achieved





We Want to Leave Footprints on Innovations, not on Emissions

Together with Corp. Procurement

Measures for Climate Neutrality

The chemical industry exhibits a significant carbon footprint: 85% of the feedstock for organic chemicals is fossil-based, biomass contributes only for 10%

Own impact on the emissions of products is in the low single-digit percentage range:

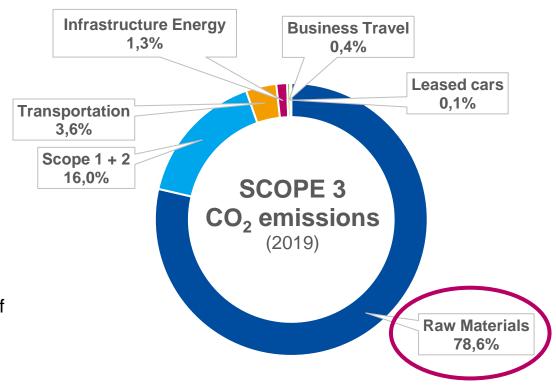
~1% from production, <1.5% from transport

Raw materials portfolio is most significant leverage!

Two strategies could reduce the emissions associated with raw materials:

Employing bio-based vs. biomass balance raw materials

Supplier program to consistently further improve CO₂ balance of purchased raw materials.



Source: Master Thesis (J. Meyerratken 03/2022), Group approach on raw materials for generic formulations of wb & UV curable coatings (ACTEGA Terra)



Think Big

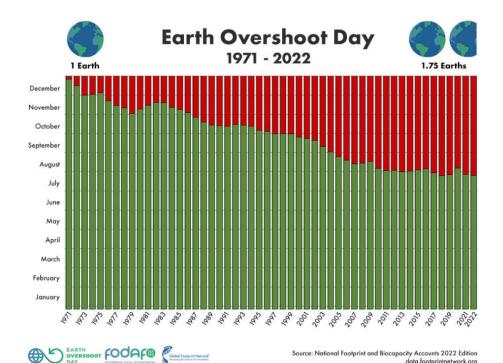




Wie kann ich meinen CO2-Fußabdruck verringern? | European Youth Portal (europa.eu)

A Ruined Day

THIS YEAR, EARTH OVERSHOOT DAY LANDS ON JULY 28 Earth Overshoot Day marks the date when humanity has used all the biological resources that Earth regenerates during the entire year.



Overshoot Day – an diesem Tag sind alle Ressourcen verbraucht (utopia.de)



Earth Overshoot Day By the Numbers

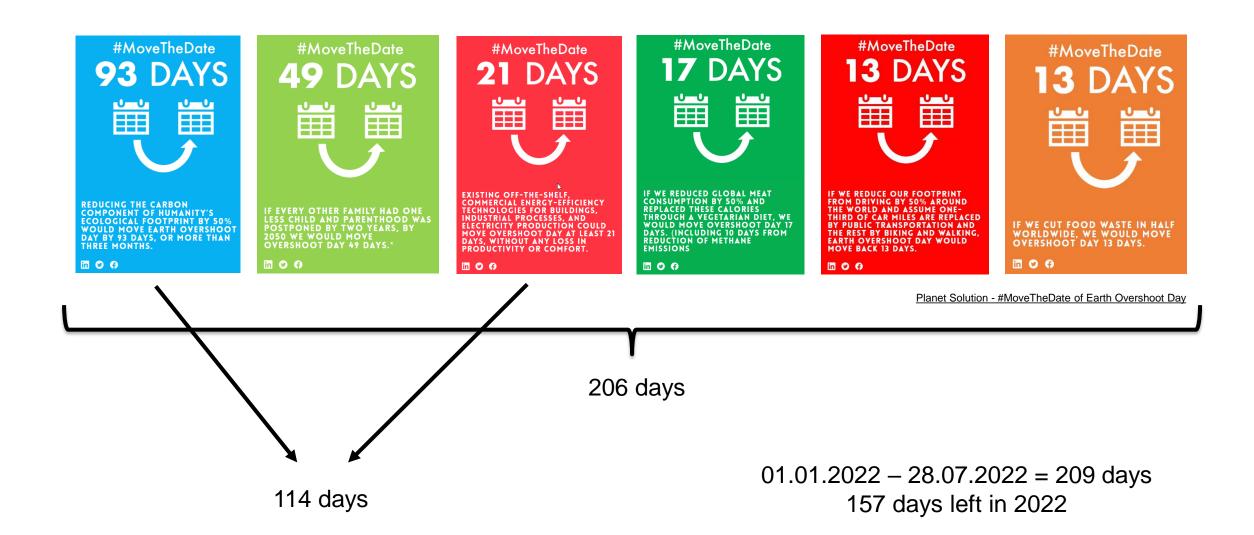
increase in world population since 1970

vertebrate species since 1970

decline in average population size of of humanity's Ecological Footprint is carbon



Leverages





Ambitious Plans

 The European Commission adopted a set of proposals to make the EU's climate, energy, transport and taxation policies fit for reducing net greenhouse gas emissions by at least 55% by 2030, compared to 1990 levels.

More information on **Delivering the European Green Deal**.

- no net emissions of greenhouse gases by 2050
- economic growth decoupled from resource use
- no person and no place left behind

Consequences for the industry?

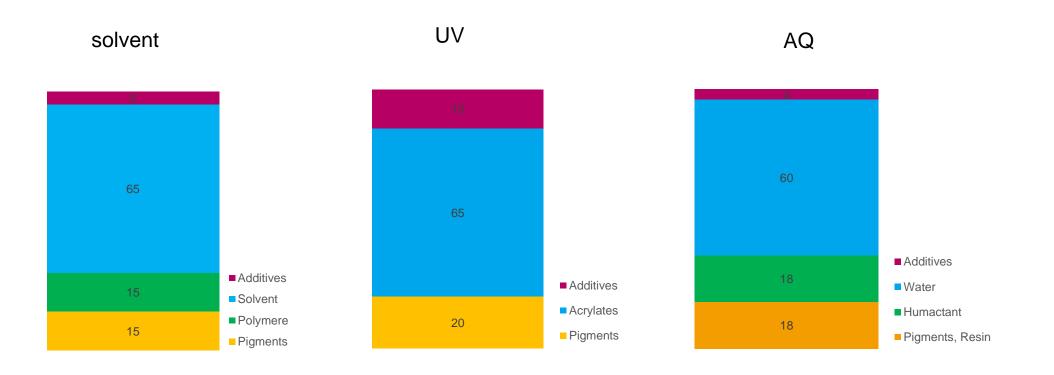




A European Green Deal | European Commission (europa.eu)



(How) Can Waterbased Ink Reduce Carbon Footprint?



According to a study about eco efficiency, waterbased inks and glues have a 15% improved CO2 balance based on the usage of waterbased resins. Sources: Wasserbasierte Druckfarben und Klebstoffe als wertvoller Beitrag zur Nachhaltigkeit flexibler Verpackungen (basf.com)



Can Waterbased Ink Reduce Carbon Footprint?

 When using water-based ink systems, there is no need for thermal exhaust air purification, which noticeably reduces the amount of CO2 emissions as well as the consumption of primary energy. An equally important contribution to the sustainability and recyclability of packaging is the maximum reduction of the applied ink layer.

Zukunftssichere Verpackungen durch nachhaltige Druckfarben | Flexo+Tief-Druck (flexotiefdruck.de) Übersetzung mit Linguee aus dem Deutschen

BUT: using waste heat from solvent combustion for other processes that require heat as well will improve the situation > always evaluate the whole process rather than only single elements!

→ It will be a combination of different action items, based on an existent scenario



What's in For Us?



Switching from solvent to AQ > necessary investment into equipment and education



"By eliminating the process step of exhaust air purification and saving CO2 during the combustion of the ethanol, we can save more than 70% CO2 when processing water-based inks in the printing process compared to processing solvent-based inks."



Carbon footprint Contribution of printing ink (packaging and newspaper together) < 1% of the whole finished product

www.wirsindfarbe.de, Allgemeine Informationen über Druckfarben, 24.03.2018 UK Carbon Trust



"Of course, I cannot say, whether it will be better if it is different; but I can say this much: it must be different if it is to be good."

Georg Christoph Lichtenberg, German Physician, *1742 - †1799



To Be Honest





Time for Action



www.augsburger-allgemeine.de Waldbrände und Hitze. Wo brennt es aktuell in Frankreich? 20.07.2022

Millionen Hektar zerstört: Raubbau am Regenwald schreitet voran - n-tv.de







